

Welcome to the Parwood Family

On behalf of Parwood Manufacturing Inc. and its dedicated and experienced employees, I would like to thank you for your time and interest in our products.

Parwood Manufacturing Inc. and its associate company Parvener doors & Panels Inc. have been crafting fine quality wood doors, frames and mouldings since 1982. Our entire operation is located in a 40,000 ft² facility in the Vancouver suburb of Delta, British Columbia. We have an extensive line of products for commercial and residential interiors, including:

Parwood Lumber Products

Solid Stile & Rail Doors
Engineered Stile & Rail Doors
Fire Rated Doors and Frames
Solid Frames
Mouldings and Trim

Parvener Veneered Products

#1 Edge Engineered Stile & Rail Doors
#1 Edge Flush Doors
Fire Rated Doors & Frames
Veneered Frames
Architectural Panels
Veneered Components

Our mission statement reflects our purpose and dedication. We are in business to make the unusual, and to service our customers in a friendly, accommodating and professional manner with fine quality, cost effective wood products. We are an AWI/AWMAC Quality Certified facility, and we have built our business on Premium Grade specifications, AA grade centre and balance matched faces, curved transoms and doors – all the little extras that help to make a good project into an outstanding project. We look forward to serving your requirements in the near future.

Yours truly,
PARWOOD MANUFACTURING INC.

Erik van der Ven
President

Welcome to the Parwood Family

Please take a moment to register receipt of this catalogue with us. With this information we will automatically send you any updates or revisions we make in the future. Thank you.

Catalogue Registration Form

Company Name: _____

Contact Name(s): _____

Address: _____

Telephone: _____ Fax: _____

Email: _____ ; _____

Type of business: _____

I am particularly interested in the following Parwood/Parveneer products:

Stile & Rail doors	___	Architectural Panels	___	Other	_____
Wood frames	___	Fire rated products	___		
Flush doors	___	Mouldings	___		

Please complete and fax this page to (604) 525-4202

Plant Capabilities & Limitations

Parwood Engineered Lumber Products

	Exterior S&R doors	Interior S&R doors	Solid lumber frames
Height	To architect specification	To architect specification	To architect specification
Width	To architect specification	To architect specification	To architect specification
Thickness	To architect specification	To architect specification	To architect specification
Face veneer thickness	3/16"	3/16"	n/a
Standard glass beading	1/2"	1/2"	n/a
Standard panel beading	To architect specification	To architect specification	To architect specification
Hardware machining	available	available	available
Factory finishing	available	available	available
Fire ratings	20 minute	20 minute	20 minute
Max height (fire rated)	96"	96"	96"
Max width (fire rated)	48"	48"	48"
Minimum width (fire rated)	n/a	n/a	3 5/8"
Curved top doors (fire rated)	available	available	available

Parveneer Veneered Products

	Flush doors	S&R doors	Veneered frames	Veneered panels
Max height (length)	120"	120"	120"	120"
Max width one piece [1]	48"	48"	To architect specification	48"
Max thickness	2 3/4"	2 1/4"	1 1/2"	1"
Standard veneer grade	AA	A	A	AA
Standard veneer match	Centre balance [2]	Pleasing book [3]	Pleasing book	Centre balance [2]
Standard long edge	AWMAC/AWI #1 matching	AWMAC/AWI #1 matching	AWMAC/AWI #1 matching	Raw [4]
Standard glass beading	3/4" square with reveal	See Technical Information	n/a	n/a
Standard panel beading	See Technical Information	See Technical Information	See Technical Information	n/a
Fire ratings [5]	20, 45, 60 and 90 minutes	20, 45, 60 and 90 minutes [6]	20, 45, 60 and 90 minutes	Fire rated cores
Hardware machining	available	available	available	n/a
Factory finishing	available	available	available	Not available

Notes:

[1] Doors wider than 48" will be manufactured and shipped in multiple pieces machined for field assembly. Veneers are matched for continuity.

[2] Book matched for most species. Quartered and rift cut veneers are slip and balance matched as standard.

[3] Stiles and rails are one piece veneers if possible (usually not possible for bottom rails). Door panels are balance matched.

[4] Panel edges are provided raw as a standard, but can be manufactured with a #1 matching edge if specified.

[5] For further information on fire rated doors, please turn to Section FRD, page 6.

[6] Due to upfront engineering costs, minimum quantities apply.

ARCHITECTURAL WOODWORK INSTITUTE



QUALITY CERTIFICATION PROGRAM

2006

THIS IS TO CERTIFY THAT:

PARWOOD MANUFACTURING INC.

649 DERWENT WAY DELTA BC V3M 5P7

IS DULY CERTIFIED AND ENTITLED TO LABEL FOR COMPLIANCE
UNTIL DECEMBER 31, 2006, WHEN THIS CERTIFICATE EXPIRES.

QUALITY STANDARDS GRADE: PREMIUM

CERTIFICATION SCOPE:

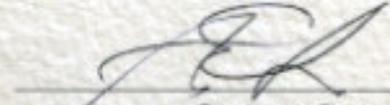
P300, P900, P1400, P1300

NUMBER:

653

WITNESS OUR HAND AND SEAL OF THE ASSOCIATION DATED, RESTON, VIRGINIA,
THIS FIRST DAY OF JANUARY, 2006. THIS CERTIFICATE IS NON-TRANSFERABLE.




RANDOLPH ESTABROOK
DIRECTOR OF CERTIFICATION

 **AWI** ARCHITECTURAL
WOODWORK
INSTITUTE



Chain of Custody Certificate

KPMG Forest Certification Services Inc. has independently certified the chain of custody procedure of

Parwood Manufacturing Inc.

649 Derwent Way, (Annacis Island), Delta, British Columbia V3M 5P7

In accordance with the Forest Stewardship Council's Chain of Custody Certification Standards

This certificate applies to the following products, which are eligible to carry the FSC logo

Doors and door components

This certification is given subject to the terms and conditions governing the use of this certificate as described in the agreement between KPMG Forest Certification Services Inc., and the holder thereof.



Issue Date: 09 September 2004

Expiry Date: 09 September 2009

A handwritten signature in black ink, appearing to read 'A. F. Howard'.

A. F. Howard

President

KPMG Forest Certification Services Inc.

Vancouver, B.C., Canada V7Y 1K3

Certificate Registration Code: KF-COC-1001

FSC Trademark © 1996 Forest Stewardship Council A.C. FSC-SECR-0016



Parwood Manufacturing Inc. is certified by the Architectural Woodwork Institute for Premium Grade product, and is an active member of the Quality Certification Programme.

A copy of our current certificate is available upon request.

LEED Certification

The Leadership in Energy and Environmental Design (LEED) Green Building Rating System is designed to provide a North American standard for environmentally responsible “green” building design. The standard is written and administered by the U.S. Green Building Council in the United States, and the Canadian Green Building Council in Canada. The standard applies to commercial construction, major renovations and high-rise residential buildings, and participation is voluntary. Certification is provided by a number of organizations, including Forest Stewardship Council (FSC), Sustainable Forestry Initiative (SFI) and the Canadian Standards Association (CSA). LEED recognizes only FSC certification at the present time.

Parwood Manufacturing and its Parveneer Doors & Panels division, fully supports this effort to protect our natural environment. We take great pride in the fact that our company is certified by FSC, and also in the following company statistics:

For our solid wood doors and jambs, we use as much certified material as possible, consistent with our standards of quality and availability. Over 90% of the total purchased raw materials ends up in our products, with the remaining 10% (4% unusable cuttings, 6% sawdust and shavings) being recycled for agricultural use. Parveneer doors are manufactured using certified raw materials as follows:

Particleboard core – certified by SFI

Hardboard crossbanding – certified by FSC

Timberstrand inner stiles and rails – certified by SFI. FSC certification in process.

Hardwood edges – certified according to species, grade and availability. The following species are easily certified: red oak, white oak, white maple, white birch, black cherry

Face veneers - certified according to species, grade and availability. Most common species are available from certified suppliers, but the grade is often lower.

Adhesives – adhesives complying with the VOC will be used by customer request.

Individual projects can earn up to a total of 69 points for compliance with the standard. LEED recognizes four levels of excellence: Certified (26-32 points); Silver (33-38 points); Gold (39-51 points) and Platinum (52-69 points).

The standard addresses design issues in 67 categories. The door and panel manufacturer has potential influence in 5 of these, and could earn 6 points if all were in compliance. Parveneer products can be LEED compatible in the following areas:

Materials & Resources

Credit 5.1 Regional Materials. Final assembly of Parveneer products takes place in Delta (Vancouver), British Columbia, Canada. The majority of the door and panel components by weight are themselves manufactured locally. Projects within 800 kms (500 miles) of this location may take advantage of the Parveneer location to use 20%-50% or more of their materials within a 500 mile radius. Potential – 2 points

Credit 7 Certified Wood. This section reads in part: “Use a minimum of 50% (by value) of wood based materials and products, certified in accordance with the Forest Stewardship Council’s principles and criteria.....”. For most species, doors manufactured by Parveneer comply with LEED requirements for this category. The exceptions are doors with expensive face veneers for which certification is not available. Potential – 1 point.

Indoor Environmental Quality

Credit 4.1, 4.2 and 4.4, Low-emitting Materials. Parveneer doors can be manufactured using adhesives and finishes that comply with LEED VOC requirements. These products must be customer specified in advance. Potential – 3 points.

Architectural Flush Wood Doors – Limited Lifetime Warranty

Parvener warranties its #1 edge architectural flush wood doors for the life of the original installation against defects due to workmanship or materials that render them unserviceable and unable to provide satisfactory performance under normal recommended use conditions. Parvener's liability is expressly limited at Parvener's option to: repair or replacement of non-conforming goods or refund of purchase price after doors are returned freight prepaid to our factory. This warranty is subject to the conditions and limitations set forth below. **Doors installed in exterior locations are specifically excluded from this warranty.**

Conditions:

Parvener will at its option, repair, replace or refund the purchase price of any door which fails to comply with this warranty within the warranty period. In the event that defects occur only after installation, Parvener will pay a reasonable amount to remove and re-hang the door. **However, an estimate of this cost must be submitted to and approved by Parvener before work is begun.**

PARVENER WILL NOT PAY FOR REMOVAL AND REHANGING IF THE DEFECT WAS APPARENT PRIOR TO INSTALLATION.

Since Parvener cannot control how its product is handled after shipment, the purchaser must inspect the doors prior to installation and within 15 days of delivery and notify Parvener in writing (along with photographic evidence) of any claim prior to installation.

Parvener doors are excluded from warranty unless stored and handled in accordance with the following provisions:

- Store all doors flat, well supported off the floor in a dry ventilated building, with a relative humidity of not less than 25% or more than 60%.
- Do not subject doors to extreme heat.
- The top door of the stack must be covered completely with a cover sheet.
- Unfinished doors must be sealed top and bottom immediately upon site arrival. Final hand sanding is required prior to finish being applied.

Limitations:

1. All doors must be designed to meet AWI /AWMAC Quality standards. Workmanship and tolerances shall be measured according to the standard in force at the time of manufacturing.
2. This warranty becomes effective only after full payment of the original invoice.
3. Parvener shall not be liable for consequential, indirect or incidental damages or for any amount in excess of the manufacturers' price for the shipment involved, whether the claim is for both breach of warranty or negligence.
4. Parvener will, at its option, either repair, replace at no charge or refund price received for any door found not to comply with this warranty. No other warranty is expressed or implied.



True Veneered Stile & Rail Wood Doors – Limited Warranty

Parvener warrants its veneered, engineered core stile & rail wood doors for a period of two years against defects due to workmanship or materials that render them unserviceable and unable to provide satisfactory performance under normal recommended use conditions. Parvener's liability is expressly limited at Parvener's option to: repair or replacement of non-conforming goods or refund of purchase price after doors are returned freight prepaid to our factory. This warranty is subject to the conditions and limitations set forth below. **Doors installed in exterior locations are specifically excluded from this warranty.**

Conditions:

Parvener will at its option, repair, replace or refund the purchase price of any door which fails to comply with this warranty within the warranty period. In the event that defects occur only after installation, Parvener will pay a reasonable amount to remove and re-hang the door. **However, an estimate of this cost must be submitted to and approved by Parvener before work is begun.**

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- Unfinished doors must be sealed top and bottom immediately upon site arrival. Final hand sanding is required prior to finish being applied.

Limitations:

5. All doors must be designed to meet AWI /AWMAC Quality standards. Workmanship and tolerances shall be measured according to the standard in force at the time of manufacturing.
6. This warranty becomes effective only after full payment of the original invoice.
7. Parvener shall not be liable for consequential, indirect or incidental damages or for any amount in excess of the manufacturers' price for the shipment involved, whether the claim is for both breach of warranty or negligence.
8. Parvener will, at its option, either repair, replace at no charge or refund price received for any door found not to comply with this warranty. No other warranty is expressed or implied.

